



ASSEMBLY INSTRUCTIONS FOR THE EDGER

*New Style*  
*SQUART TANK*

1. TANK
2. VALVE ASSEMBLY (detail a)
3. LEG ASSEMBLY
4. HANDLE
5. ROLLER
6. VENT VALVE (detail b)
- 6-A VENT VALVE O-RING SEAL
7. ON/OFF ROD
8. ON/OFF ROD CLIP
9. TANK CAP
- 9-A TANK CAP SEAL (detail d)
10. SPACER FOR 4" ROLLER (detail c)
11. 2 1/4 X 1" LEG ASSEMBLY BOLTS
12. 1 1/4 X 3/4" LEG ASSEMBLY BRACE BOLT
13. 2 1/4 X 3/4" VALVE HANDLE CLIP BOLTS
14. 4 1/4 X 1" HANDLE BOLTS
15. 1/4" WASHERS 9 USED
16. HAIRPIN
17. 1/2" NIPPLE
18. VALVE
19. 1/2" MANIFOLD L
20. MANIFOLD
21. MANIFOLD CAP
22. PLASTIC HANDLE COVER
23. MANIFOLD SUPPORT (12" and 18")

1. SCREW VALVE ASSEMBLY #2 INTO TANK UNTIL VALVE IS 1/16" FROM TANK, (if not factory installed, see detail E).
  2. ATTACH LEG ASSEMBLY TO TANK USING BOLTS #11 AND 12 WITH WASHERS #15.
  3. SLIDE MANIFOLDS #19 ONTO MANIFOLD T #18, HOLES SHOULD POINT TOWARD ROLLER.
  4. SLIDE ON/OFF ROD THROUGH HOLE PROVIDED IN VALVE HANDLE. STOP CAP SHOULD BE TO FRONT OF UNIT, (as shown in picture).
  5. SLIDE VALVE HANDLE CLIP #8 (as shown) ONTO VALVE HANDLE #7 AND ATTACH TO TANK USING BOLTS #13 AND WASHERS #15. INSTALL HANDLE COVER #21.
  6. ATTACH HANDLE #4 TO TANK USING BOLTS #4 AND WASHERS #15.
  7. INSTALL VENT VALVE #6 WITH O-RING SEALS #6-a IN IN HOLE LOCATED TOP OF TANK (seal is very important).
  8. SLIDE ROLLER #5 ONTO AXEL, SECURE WITH HAIR PIN #16.
  9. INSTALL TANK CAP #9 MAKE SURE SEAL #9-A IS IN CAP.
- TO FILL, CLOSE VALVE #2 AND TANK VENT VALVE #6. LAY UNIT FLAT WITH FILLER CAP UP.
- TO OPERATE, VENT VALVE MUST BE OPEN 2 TO 3 TURNS TO RELEASE LIQUID.

TO REMOVE LIQUID FROM MANIFOLDS FOR TRANSPORTATION OR STORAGE CLOSE VENT VALVE #6 AND VALVE #2. MAKE SURE FILLER CAP IS TIGHT, TURN UNIT UPSIDE DOWN, THEN OPEN VALVE #2 AND TILT UNIT FROM ONE SIDE TO THE OTHER. LIQUID WILL RUN BACK INTO TANK. CLOSE VALVE AND TANK WILL BE SEALED.