

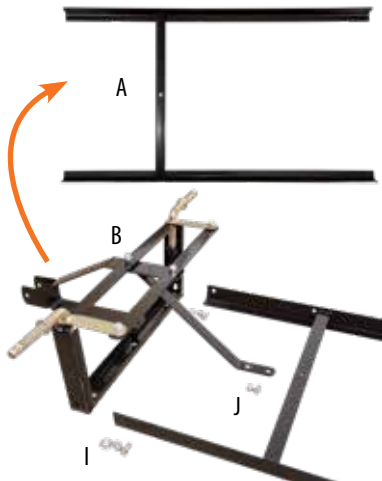
Models	Description
GW45	Orange Wagon with Pneumatic Tires
GW45G	Green Wagon with Pneumatic Tires
FGW45	Orange Wagon with Flat Free Tires
FGW45G	Green Wagon with Flat Free Tires

STEP 1

Unpack all parts from box and lay out on a flat work surface. For the convenience of assembly, the front steering mechanism is pre-assembled. If any parts are missing or you have questions in regards to assembly, please contact us at 800-543-8955.

STEP 2

Fasten Front Steering Mechanism (B) to the H-Frame (A). Use two 1/2" x 3/4" Hex Bolts, washers & nuts (I) for the side connections and one 7/16" x 5/8" bolt & nut (J) for the center brace attachment.



STEP 3

Fasten Rear Axle Assembly (C) to the H-Frame (A) using two 1/2" x 3/4" Hex bolts, washers & nuts (I). Slide a rear brace (D) on each side of axle and secure other end of braces to the H-Frame (A) using two 7/16" x 5/8" Hex Bolts & nuts (J).

Note: Braces may be secured to frame sides from factory. Simply rotate up to move them into proper position.



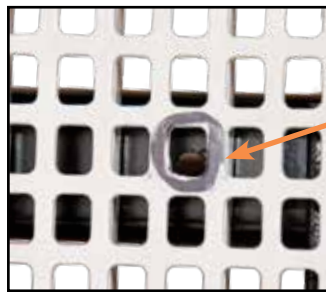
STEP 4

Slide axle spacer (N) onto each side of rear axle. Then slide all four wheels (L) onto axles. Pneumatic models keep air valve stem outward, and secure using the 1" axle nut for each wheel (H).



STEP 5)

Turn the assembly over onto wheels. Next, slide the poly crate deck (M) onto the cart frame assembly. Line up the marked deck holes with the holes in the assembly. Insert four 1/2" x 2" Pan-Head bolts through the marked deck holes, then secure deck to main frame with washer and hex nut from below frame.



NOTE: PROPER DECK MOUNTING HOLES HAVE BEEN MARKED IN BLACK FROM FACTORY.

STEP 6)





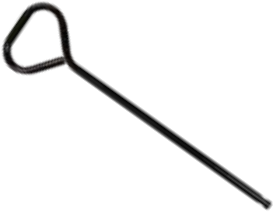


Position the two halves of the Split Handle Puck (F) on each side of the handle, aligning holes. Slide Handle (E) into steering yoke and secure with one 7/16" x 2-1/2" Handle bolt & nut (G).










STEP 7)

Make sure all hardware, including pre-assembled, is secure. Pneumatic tire models: check tire pressure and inflate to pressure rating marked on the tire. Warning! Over-inflation may cause injury!

Thanks Again For Your Purchase!

Part ID	Item #	Description	QTY
A	GW4501	H-Frame 	1
B	GW4502	Steering Mechanism 	1
C	GW4503	Rear Axle Assembly 	1
D	GW4504	Rear Axle Assembly Brace 	2
E	GW4505	Steel "D" Handle 	1
F	GW4506	Split Handle Puck 	2
G	GW4507	1/2" x 2-1/2" Handle Bolt & Nut 	2

Part ID	Item #	Description	QTY
H	GW4508	1" Zinc Nylon Wheel Nut 	4
I	GW4509	1/2" x 3/4" Hex Bolt, Washer & Nut 	4
J	GW4510	7/16" x 5/8" Hex Bolt & Nut 	3
K	GW4511	1/2" x 2" Pan-Head Tray Bolts Washer and Nut 	4
L	Pneumatic PGW4512 Flat-Free FF13	5" x 13" Pneumatic Wheel or 5" x 13" Flat-Free Wheel 	4
M	Orange Tray GW4513 Green Tray GW4516	30" x 46" Orange Tray or 30" x 46" Green Tray 	1
N	GW4514	Axle Spacers 	2