



SOLE IMPORTER

PYGAR INCORPORATED

P.O. BOX 3147 • KIRKLAND, WASHINGTON 98083

TEL. 425-488-3263 • FAX 425-488-4325

felcousa@aol.com www.felcousa.com

REPLACING ANVIL BLADE ON FELCO 2+4 PRUNER

- Take the shear apart so that you have only the #2-2 Anvil Blade Handle to work on.
- On the steel side, grind off the heads of the #2-7 Rivets. You can use either a Dremel Tool or a regular grinding wheel.
- Place the handle, aluminum side down, on a partially open vice or some other surface that will allow the Rivet to be driven out.
- Using a small Drive Punch (2 mm = 3/32"), drive the 4 rivets all the way out.
- Place the new #2-4 Anvil Blade over the handle, insert the 4 new #2-7 Rivets from the aluminum side.
- Place the handle on a flat and solid surface, and, on the steel side, peen the ends of the Rivets.
- Make sure that the top of the Rivet does not interfere with the cutting surface of the blade. If it does, you may have to peen it down some more or clean it up with a small grinding wheel.
- Re-assemble the shear. Put a little regular grease between the blades (around the center bolt). Tighten the center bolt/nut and then slowly loosen until the blades pass each other with just a slight rubbing. If you put the spring in and the blades stick, then it is too tight.

If you wish to take advantage of our repair service, please contact our office for a Repair Form.