

BGG10 - A.M. Loonard Swivel Caster Attachment Installation Instructions

Step 1)

Align holes in swivel caster assembly to the welded caster plate.



Step 2)

Slip a hex bolt through the welded plate and caster plate. Install a flat washer and lock nut. Tighten by hand.



Step 3)

Install the remaining bolts, washers, nuts and hand tighten Once all in place tighten hardware completely, being sure to keep the two plates aligned. Easiest with 9/16" socket driver and 9/16" wrench.



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Step 4) Slip the 2" Plastic Cap into the top of the open square tube end. The cap is held in place by a pressure fit. Push the cap firmly or tap with a rubber mallet until fully seated against tube wall.



Step 5)

The Swivel Caster Attachment is now ready for use. Simply insert into the #BCU22 Cart Receiver Bracket and secure in place with the bent clevis pin and clip included with Receiver Bracket.



Hardware Included		
Qty	ltem#	Description
1	2448FWCA	Swivel Caster Assembly
4	HB38X1	Hex Bolt 3/8" x 1"
4	WASH38	Flat Washer 3/8"
4	NLN38	Nylon Insert Lock Nut
1	SQCAP2	2" Square Plastic Cap

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