



## PB-2520 Power Blower

# Operator's Manual

ENGLISH

### WARNING

#### Burn Hazard



*The muffler or catalytic muffler and surrounding cover may become extremely hot. Always keep clear of exhaust and muffler area, otherwise serious personal injury may occur.*

### WARNING

*The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.*

### WARNING



*Users of this equipment risk injury to themselves and others if the unit is used improperly and/or safety precautions are not followed. ECHO provides an operator's manual. It must be read and understood for proper and safe operation. Failure to do so could result in serious injury.*

Specifications, descriptions and illustrative material in this literature are as accurate as known at the time of publication, but are subject to change without notice. Illustrations may include optional equipment and accessories, and may not include all standard equipment.

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## INTRODUCTION

Welcome to the ECHO family. This ECHO product was designed and manufactured to provide long life and on-the-job dependability. Read and understand this manual. You will find it easy to use and full of helpful operating tips and SAFETY messages.

### The Operator's Manual

Keep it in a safe place for future reference. Contains specifications and information for safety, operation, maintenance, storage and assembly specific to this product. Scan QR codes throughout the operator's manual for more information.

## SERVICING INFORMATION

### Parts/Serial Number

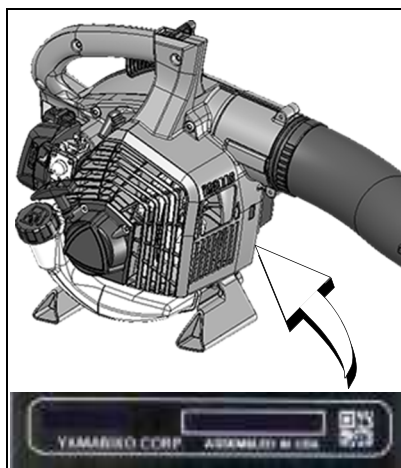
Genuine ECHO Parts and Assemblies for your ECHO products are available only from an Authorized ECHO Dealer. When you do need to buy parts always have the Model Number and Serial Number of the unit with you. For future reference write them in the space provided below.

Model No. \_\_\_\_\_

Serial No. \_\_\_\_\_

### Service

Service of this product during the warranty period must be performed by an Authorized ECHO Service Dealer. For the name and address of the Authorized ECHO Service Dealer nearest you, ask your retailer or call: 1-800-432-ECHO (3246). Dealer information is also available on our Web Site. [www.echo-usa.com](http://www.echo-usa.com). When presenting your unit for Warranty service/repairs, proof of purchase is required.



## Echo Consumer Product Support

If you require assistance or have questions concerning the application, operation, or maintenance of this product, call the ECHO Consumer Product Support Department at 1-800-673-1558 from 8:00 am to 5:00 pm (Central Standard Time) Monday through Friday. Before calling, please know the model and serial number of your unit.

## Product Registration

Register your ECHO equipment on-line at [www.echo-usa.com](http://www.echo-usa.com) or by filling out the product registration sheet included in this manual. Registering your product confirms warranty coverage and provides a direct link to ECHO if we find it necessary to contact you.

## Additional or Replacement Manuals

**Replacement Operator or Safety Manuals, and Parts Catalogs**, are available from your Authorized ECHO Service Dealer, or at [www.echo-usa.com](http://www.echo-usa.com), or by contacting ECHO Inc., 400 Oakwood Road, Lake Zurich, IL 60047 (800-673-1558). Always check [www.echo-usa.com](http://www.echo-usa.com) for updated information.



**Safety Videos** are available from your Authorized ECHO Service Dealer. A \$5.00 shipping charge is required for each video.

## SAFETY

### Manual Safety Symbols and Important Information

Throughout this manual and on the product itself, you will find safety alerts and helpful, informational messages preceded by symbols or key words. The following is an explanation of those symbols and key words and what they mean to you.



***The safety alert symbol accompanied by the word “DANGER” calls attention to an act or condition which WILL lead to serious personal injury or death if not avoided.***

## **WARNING**

*The safety alert symbol accompanied by the word “WARNING” calls attention to an act or condition which CAN lead to serious personal injury or death if not avoided.*

## **CAUTION**

*The safety alert symbol accompanied by the word “CAUTION” calls attention to an act or condition which may lead to minor or moderate personal injury if not avoided.*

## **NOTICE**

*The enclosed message provides information necessary for the protection of the unit.*






Note: This enclosed message provides tips for use, care and maintenance of the unit.



### **CIRCLE AND SLASH SYMBOL**

This symbol means the specific action shown is prohibited. Ignoring these prohibitions can result in serious or fatal injury.

### **International Symbols**

Symbol	Description	Symbol	Description
	Read and Understand the Operator's Manual	<b>H</b>	Carburetor Adjustment - High Speed Mixture
	Wear Eye, Ear and Head Protection	<b>T</b>	Carburetor Adjustment - Idle Speed
	Wear Hand Protection	<b>L</b>	Carburetor Adjustment - Low Speed Mixture
	Safety/Alert		Emergency Stop

Symbol	Description	Symbol	Description
	Hot Surface		Fuel and Oil Mixture
	Idle speed		Fast speed
	Finger severing		Primer Bulb
	DO NOT Allow Flames or Sparks Near Fuel		Ignition ON / OFF
	DO NOT Smoke Near Fuel		Choke Control "COLD START" Position (Choke Closed)
	Choke Control "RUN" Position (Choke Open)		Wear Slip Resistant Footwear
		Keep Bystanders and Helpers Away 15 m (50 ft.).	



## Personal Condition and Safety Equipment

### WARNING

***Users of this product risk injury to themselves and others if the unit is used improperly and/or safety precautions are not followed. Proper clothing and safety gear must be worn when operating unit.***

#### Physical Condition

Your judgment and physical dexterity may not be good:

- If you are tired or sick
- If you are taking medication
- If you have taken alcohol or drugs

Operate unit only if you are physically and mentally well.

#### Eye Protection

### WARNING

- ◆ Eye protection that meets ANSI Z87.1 or CE requirements must be worn whenever you operate the unit.
- ◆ For additional safety, a full-face shield may be worn over safety glasses or goggles to provide protection from sharp branches or flying debris.

#### Hand Protection

Wear sturdy, no-slip, rubber work gloves to improve your grip on the handles. Gloves also provide protection against cuts and scratches, cold environments, and reduce the transmission of machine vibration to your hands.

#### Hearing/Ear Protection

ECHO recommends wearing hearing protection whenever unit is used.

## Breathing Protection

Operators who are sensitive to dust or other common airborne allergens may need to wear a dust mask to prevent inhaling these materials while operating unit. Dust masks can provide protection against dust, plant debris, and other plant matter such as pollen. Make sure the mask does not impair your vision, and replace the mask as needed to prevent air restrictions.

## Proper Clothing

Wear snug-fitting, durable clothing:

- Pants should have long legs, shirts should have long sleeves.
- DO NOT WEAR SHORTS.
- DO NOT WEAR TIES, SCARVES, JEWELRY, or clothing with loose or hanging items that could become entangled in moving parts or surrounding growth.
- Keep clothing buttoned or zipped, and keep shirt tails tucked in.

Wear sturdy work shoes with nonskid rubber soles:

- DO NOT WEAR OPEN TOED SHOES.
- DO NOT OPERATE UNIT BAREFOOTED.

Keep long hair away from engine and air intake. Retain hair with cap or net.

Heavy protective clothing can increase operator fatigue, which may lead to heat stroke. Schedule heavy work for early morning or late afternoon hours when temperatures are cooler.

## WARNING

***The components of this machine generate an electromagnetic field during operation, which may interfere with some pacemakers. To reduce the risk of serious or fatal injury, persons with pacemakers should consult with their physician and the pacemaker manufacturer before operating this machine. In the absence of such information, ECHO does not recommend the use of this machine by anyone who has a pacemaker.***

## Extended Operation / Extreme Conditions

**! CAUTION**

***Prolonged exposure to cold and/or vibration may result in injury. Read and follow all safety and operation instructions to minimize risk of injury. Failure to follow instructions may result in painful wrist/hand/arm injuries.***

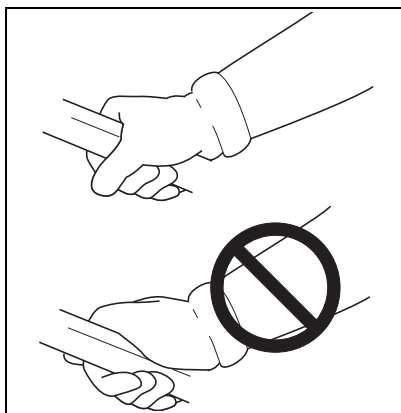
It is believed that a condition called Raynaud's Phenomenon, which affects the fingers of certain individuals, may be brought about by exposure to vibration and cold. Exposure to vibration and cold may cause tingling and burning sensations, followed by loss of color and numbness in the fingers. The following precautions are strongly recommended, because the minimum exposure, which might trigger the ailment, is unknown.

- Keep your body warm, especially the head, neck, feet, ankles, hands, and wrists.
- Maintain good blood circulation by performing vigorous arm exercises during frequent work breaks, and also by not smoking.
- Limit the hours of operation. Try to fill each day with jobs where operating the unit or other hand-held power equipment is not required.
- If you experience discomfort, redness, and swelling of the fingers followed by whitening and loss of feeling, consult your physician before further exposing yourself to cold and vibration.



## Repetitive Stress Injuries (RSI)

It is believed that overusing the muscles and tendons of the fingers, hands, arms, and shoulders may cause soreness, swelling, numbness, weakness, and extreme pain in those areas. Certain repetitive hand activities may put you at a high risk for developing a Repetitive Stress Injury (RSI). An extreme RSI condition is Carpal Tunnel Syndrome (CTS), which could occur when your wrist swells and squeezes a vital nerve that runs through the area. Some believe that prolonged exposure to vibration may contribute to CTS. CTS can cause severe pain for months or even years.



To reduce the risk of RSI/CTS, do the following:

- Avoid using your wrist in a bent, extended, or twisted position. Instead try to maintain a straight wrist position. Also, when grasping, use your whole hand, not just the thumb and index finger.
- Take periodic breaks to minimize repetition and rest your hands.
- Reduce the speed and force with which you do the repetitive movement.
- Do exercises to strengthen the hand and arm muscles.
- Immediately stop using all power equipment and consult a doctor if you feel tingling, numbness, or pain in the fingers, hands, wrists, or arms. The sooner RSI/CTS is diagnosed, the more likely permanent nerve and muscle damage can be prevented.

## DANGER

***All over head electrical conductors and communications wires can have electricity flow with high voltages. This unit is not insulated against electrical current. Never touch wires directly or indirectly, otherwise serious injury or death may result.***

## DANGER

***Do not operate this product indoors or in inadequately ventilated areas. Engine exhaust contains poisonous emissions and can cause serious injury or death.***

## Read the Manual

- Provide all users of this equipment with the Operator's Manual for instructions on Safe Operation.

## Clear the Work Area

- Clear the area of children, bystanders, and pets. At a minimum, keep all children, bystanders, and pets outside a 15 m (50 ft.) radius; outside the 15 m (50 ft.) zone, there is still a risk of injury from thrown objects. Bystanders should be encouraged to wear eye protection. If you are approached, stop the engine.
- Avoid blowing debris towards people, pets, open windows, or vehicles when using unit.
- Review area to be cleared. Look for potential hazards such as stones or metal objects.

## Keep a Firm Grip

- To prevent from dropping the unit, hold the handle in one hand, with thumb and fingers encircling the handle.

## Keep a Solid Stance

- Maintain footing and balance at all times. Do not stand on slippery, uneven or unstable surfaces. Do not work in odd positions or on ladders. Do not over reach.

## Avoid Hot Surfaces

- Keep exhaust area clear of flammable debris. Avoid contact during and immediately after operation.



## Equipment

### **WARNING**

***Use only ECHO attachments. Serious injury may result from the use of a non-approved attachment combination. ECHO, INC. will not be responsible for the failure of cutting devices, attachments or accessories which have not been tested and approved by ECHO. Read and comply with all safety instructions listed in this manual.***

- Check unit for loose/missing nuts, bolts, and screws. Tighten and/or replace as needed.
- Do not use blower if any part is missing or damaged.
- Have repairs done only by an authorized ECHO Service dealer.

## WARNING

***Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings.***

- ◆ ***ALWAYS stop engine, disconnect spark plug, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit.***
- ◆ ***DO NOT start or operate unit unless all guards and protective covers are properly assembled to unit.***
- ◆ ***NEVER reach into any opening while the engine is running. Moving parts may not be visible through openings.***

## WARNING

***Periodically Check fuel system (fuel lines, vent, grommet, fuel tank, and fuel cap) for leaks especially if the unit is dropped. If damage or leaks are found, do not use unit, otherwise serious personal injury or property damage may occur. Have unit repaired by an authorized servicing dealer before using.***

## EMISSION CONTROL . (EXHAUST & EVAPORATIVE)

### CARB And EPA Emissions Control Information

The emission control system for the engine is EM (engine modification) and, if the second to last character of the Engine Family on the Emission Control Information label (sample below) is "B", "C", "K", or "T", the emission control system is EM and TWC (3-way catalyst). The fuel tank/fuel line emission control system is EVAP (evaporative emissions). Evaporative emissions for California models are only applicable to fuel tanks.



**An Emission Control Label** is located on the engine. (This is an EXAMPLE ONLY, information on label varies by engine FAMILY).

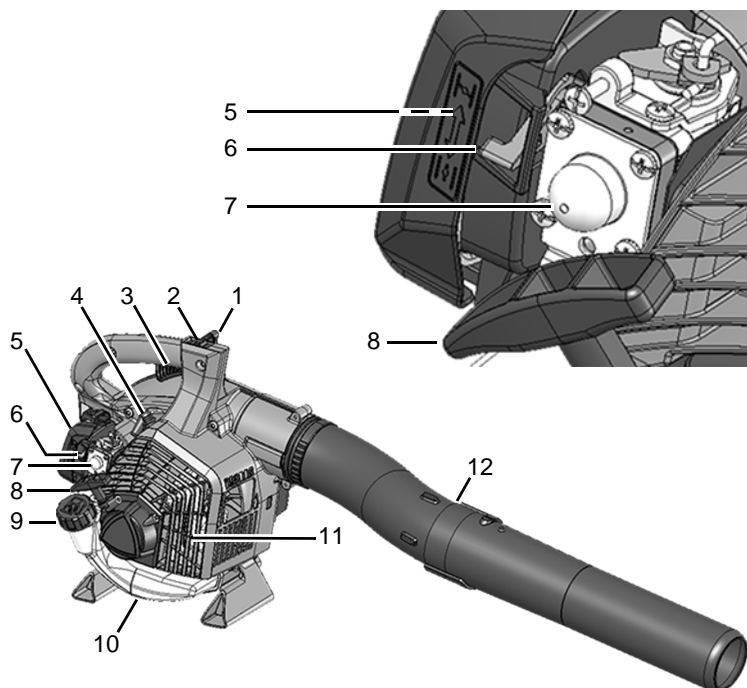
### Product Emission Durability (Emission Compliance Period)

The 50 or 300 hour emission compliance period is the time span selected by the manufacturer certifying the engine emissions output meets applicable emissions regulations, provided that approved maintenance procedures are followed as listed in the Maintenance Section of this manual.



## DESCRIPTION

Locate the safety decal(s) on your unit. Make sure the decal(s) is legible and that you understand and follow the instructions on it. If a decal cannot be read, a new one can be ordered from your ECHO dealer. Safety label is for example only. Your label may appear slightly different.

**70dB(A)**

per ANSI B175.2



1. THROTTLE POSITION LEVER
2. STOP SWITCH
3. THROTTLE TRIGGER
4. SPARK PLUG

5. AIR CLEANER
6. CHOKE
7. PURGE BULB
8. RECOIL STARTER HANDLE
9. FUEL TANK CAP
10. FUEL TANK
11. SPARK ARRESTOR MUFFLER OR SPARK ARRESTOR MUFFLER WITH CATALYST
12. BLOWER PIPES

## CONTENTS

The ECHO product you purchased has been factory pre-assembled for your convenience. Due to packaging restrictions, some assembly may be necessary.

After opening the carton, check for damage. Immediately notify your retailer or ECHO Dealer of damaged or missing parts. Use the contents list to check for missing parts.

- \_\_\_ 1 Power Head
- \_\_\_ 2 Blower Pipe
- \_\_\_ 1 Warranty Statement
- \_\_\_ 1 Operator's Manual
- \_\_\_ 1 Echo Power Blend X™ 2-Stroke Oil Sample

## ASSEMBLY



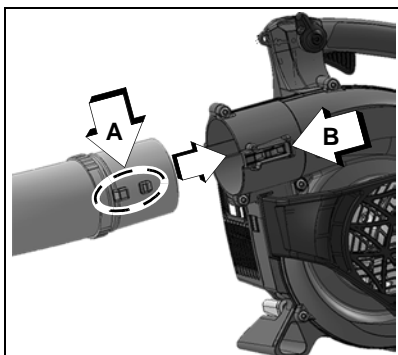
### WARNING

***Never perform maintenance or assembly procedures with engine running or serious personal injury may result.***

### Install Blower Pipes

1. Stand unit upright on blower base.

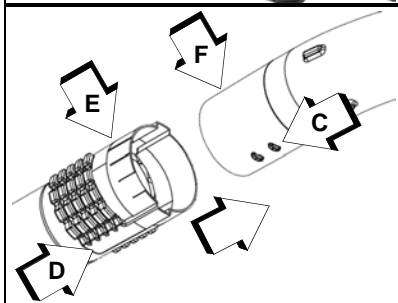
2. Align large locking ribs (A) on curved blower pipe with pipe lock (B) in fan case. Slide curved blower pipe into fan case until a clicking sound is heard.



Do not assemble the opposite end of the curved blower pipe to the fan case.



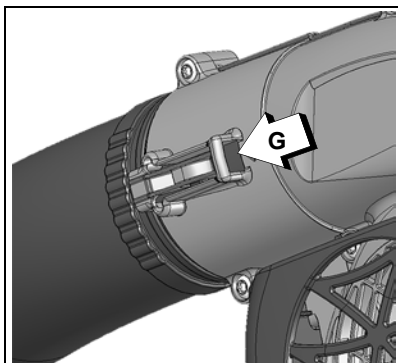
3. Align tabs (C) with grooves (D) and slide straight blower pipe (E) over curved pipe (F) until there is light resistance. Do not force the connection.
4. Hold curved pipe, and turn straight pipe clockwise, engaging positive locking channels until connection is firm.



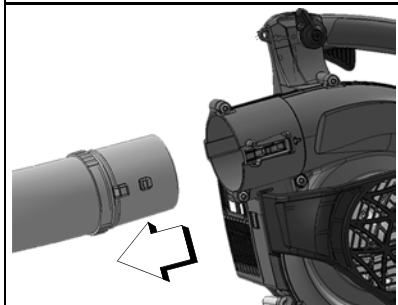
**Note:** Blower use will eventually loosen pipe connections. Exclusive positive locking system allows pipes to be tightened. If loosening occurs, remove straight pipe, and reinstall according to instructions 3 and 4.

## Remove Blower Pipes

1. Insert screwdriver into hole (G) to release pipe lock.



2. Pull pipe out of fan case.
3. Remove screwdriver.



## OPERATION

### WARNING

***Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings. Always stop engine, disconnect spark plug, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit. Blower housing may contain shredder blades and other sharp edges that can cause serious injuries if touched, even if engine is off and blades are not moving. Wear gloves to protect hands from sharp edges and hot surfaces.***

 **WARNING**

*Operation of this equipment may create sparks that can start fires around dry vegetation. This unit is equipped with a spark arrestor to prevent discharge of hot particles from the engine. Contact local fire authorities for laws or regulations regarding fire prevention requirements.*

**Fuel** **WARNING**

*Diesel fuels and alternative fuels, such as E-15 (15% ethanol), E-85 (85% ethanol) or any fuels not meeting ECHO requirements are NOT approved for use in ECHO 2-stroke gasoline engines. Use of diesel or alternative fuels may cause performance problems, loss of power, overheating, fuel vapor lock, and unintended machine operation, including, but not limited to, improper clutch engagement. Diesel or alternative fuels may also cause premature deterioration of fuel lines, gaskets, carburetors and other engine components.*

**Fuel Requirements**

**Gasoline** - Use 89 Octane [R+M/2] (mid grade or higher) gasoline known to be good quality. Gasoline may contain up to 10% Ethanol (grain alcohol) or 15% MTBE (methyl tertiary-butyl ether). Gasoline containing methanol (wood alcohol) is **NOT** approved. ECHO Red Armor Fuel™ (Power Fuel™) is 93 octane, ethanol-free fuel premixed with ECHO Red Armor® engine oil at 50:1 ratio. Use of ECHO Red Armor Fuel™ (Power Fuel™) is recommended to extend engine life in all air-cooled 2-stroke and 2/4-stroke hybrid engines.

**Two Stroke Oil** - A two-stroke engine oil meeting ISO-L-EGD (ISO/CD 13738) and J.A.S.O. FD Standards must be used. Echo brand 2-stroke oils meet these standards. Engine problems due to inadequate lubrication caused by failure to use an ISO-L-EGD (ISO/CD 13738) and J.A.S.O. M345-FD certified oil, such as Echo brand 2-stroke oils, will void the two-stroke engine warranty.

**NOTICE**

*Echo brand 2-stroke oils may be mixed at 50:1 ratio for application in all Echo engines sold in the past regardless of ratio specified in those manuals.*

## Handling Fuel

**! DANGER**

**Fuel is VERY flammable. Use extreme care when mixing, storing or handling, or serious personal injury may result.**

- ◆ **Use an approved fuel container.**
- ◆ **DO NOT smoke near fuel.**
- ◆ **DO NOT allow flames or sparks near fuel.**
- ◆ **Fuel tanks/cans may be under pressure. Always loosen fuel caps slowly allowing pressure to equalize.**
- ◆ **NEVER refuel a unit when the engine is HOT or RUNNING!**
- ◆ **DO NOT fill fuel tanks indoors. ALWAYS fill fuel tanks outdoors over bare ground.**
- ◆ **DO NOT overfill fuel tank. Wipe up spills immediately.**
- ◆ **Securely tighten fuel tank cap and close fuel container after refueling.**
- ◆ **Inspect for fuel leakage. If fuel leakage is found, do not start or operate unit until leakage is repaired.**
- ◆ **Move at least 3 m (10 ft.) from refueling location before starting the engine.**

**Mixing Instructions**

1. Fill an approved fuel container with half of the required amount of gasoline.
2. Add the proper amount of 2-stroke oil to gasoline.
3. Close container and shake to mix oil with gasoline.
4. Add remaining gasoline, close fuel container, and remix.

Fuel to Oil Mix – 50:1 Ratio			
US		Metric	
Gas	Oil	Gas	Oil
Gallons	Oz.	Liter	CC.
1	2.6	5	100
2	5.2	10	200
5	13	25	500

**NOTICE**

*Spilled fuel is a leading cause of hydrocarbon emissions. Some states may require the use of automatic fuel shut-off containers to reduce fuel spillage.*

- Empty the fuel tank prior to storing the unit. Return unused fuel to an approved fuel storage container.



**Storage** - Fuel storage laws vary by locality. Contact your local government for the laws affecting your area. As a precaution, store fuel in an approved, airtight container. Store in a well-ventilated, unoccupied building, away from sparks and flames.

## NOTICE

*Stored fuel ages. Do not mix more fuel than you expect to use in thirty (30) days, ninety (90) days when a fuel stabilizer is added.*

## NOTICE

*Stored two-stroke fuel may separate. ALWAYS shake fuel container thoroughly before each use.*

## NOTICE

*Used oil and gasoline, and soiled towels are hazardous waste materials. Disposal laws vary by locality.*

## Starting Cold Engine

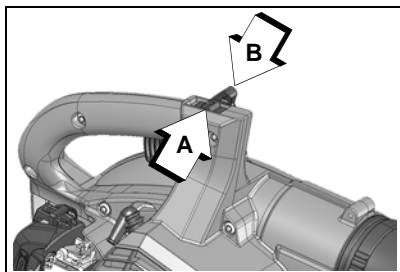
### 1. Stop Switch

Move stop switch (A) away from the STOP position.

**Note:** Engine will not run if safety switch is not activated.

### 2. Throttle Position Lever

Move throttle position lever (B) midway between idle and full throttle positions.

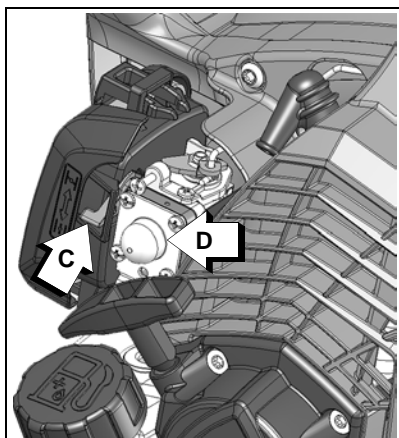


3. *Choke*

Move choke (C) to COLD START (⌏) (closed) position.

4. *Purge Bulb*

Pump purge bulb (D) until fuel is visible and flows freely in the clear fuel tank return line.

**NOTICE**

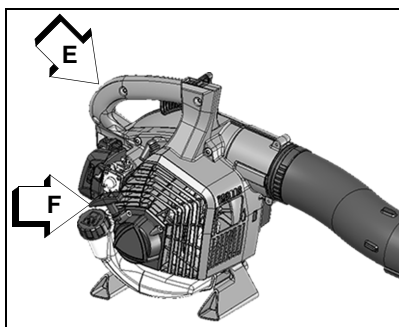
*Recoil starter: Use short pulls - only 1/2 to 2/3 of rope for starting. Do not allow the rope to snap back in. Always hold the unit firmly.*

5. *Recoil Starter*

Place the unit on a flat, clear area. Firmly grasp throttle handle (E) with left hand and rapidly pull recoil starter handle (F) until engine fires, or maximum 5 pulls.

6. *Choke*

Move choke lever (C) to RUN position (⌏), and if necessary, restart engine.



**Note:** If engine does not start with choke in RUN position after 5 pulls, repeat instructions 3 - 6.

7. *Throttle Trigger*

After engine warm up, gradually depress throttle trigger to increase engine RPM to operating speed.

**Note:** Allow engine to warm up 3 minutes before use.

**Starting Warm Engine**

The starting procedure is the same as Cold Start except DO NOT close the choke.

## 1. Stop Switch

Move stop switch (A) away from the STOP position.

## 2. Throttle Position Lever

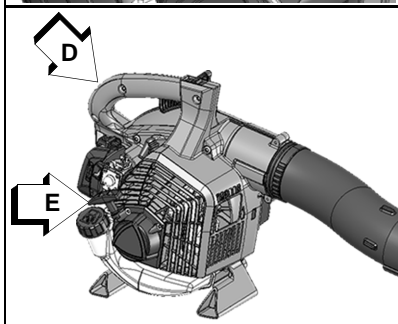
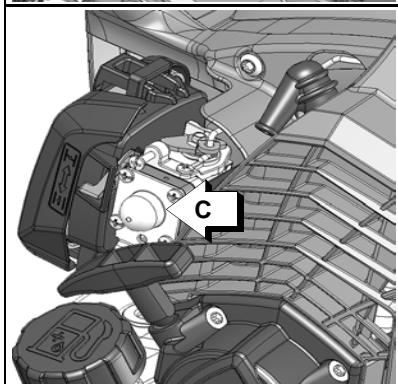
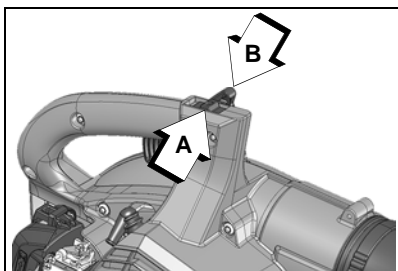
Move throttle position lever (B) midway between idle and full throttle positions.

## 3. Purge Bulb

Pump purge bulb (C) until fuel is visible and flows freely in the clear fuel tank return line.

## 4. Recoil Starter

Place the unit on a flat, clear area. Firmly grasp throttle handle (D) with left hand and rapidly pull recoil starter handle/rope (E) until engine fires.



# NOTICE

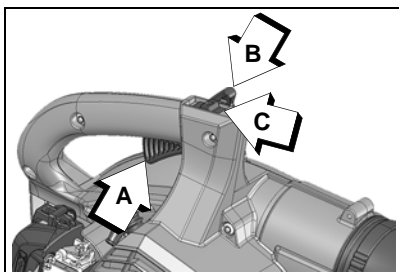
*Recoil starter: Use short pulls - only 1/2 to 2/3 of rope for starting. Do not allow the rope to snap back in. Always hold the unit firmly.*

**Note:** If engine does not start after 5 pulls, use Cold Start Procedure.

## Stopping Engine

1. *Throttle Trigger/Throttle Position Lever*

Release throttle trigger (A).  
Move throttle position lever (B) forward to idle position and allow engine to return to idle before shutting off engine.



2. *Stop Switch*

Move stop switch (C) to STOP position.

## WARNING

***If engine does not stop when stop switch is moved to STOP position, close choke - COLD START position - to stall engine. Have your ECHO dealer repair stop switch before using unit again.***

## Operating Blower

## WARNING

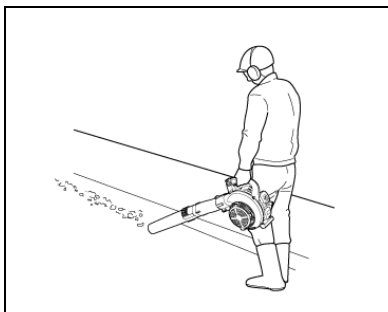
***Engine exhaust IS HOT, and contains Carbon Monoxide (CO), a poison gas. Breathing CO can cause unconsciousness, serious injury, or death. Exhaust can cause serious burns. ALWAYS position unit so that exhaust is directed away from your face and body.***

## WARNING

***Always wear safety glasses, hearing protection and a face filter mask or serious personal injury may result. Do not point the blower pipe in the direction of people or pets.***

## NOTICE

*Use reduced speed only when performing light-duty tasks or to comply with local noise regulations. Continuous low speed operation may allow fuel/oil residue to build-up on the piston and cause rapid build-up of carbon on the spark arrestor screen, resulting in overheating and engine damage. To reduce harmful build-up, run engine at wide open throttle for at least 5 minutes every hour, and inspect/clean the spark arrestor screen after approximately 40 hours of operation.*



**Read the Safety Section carefully.**

## NOTICE

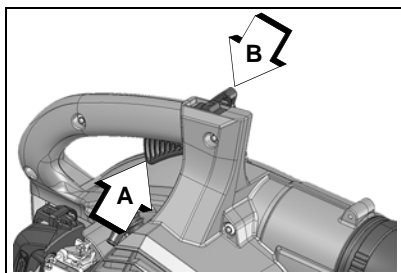
*To avoid engine damage due to over-revving, do not block blower pipe.*

1. Use only during appropriate hours.
2. Allow the engine to warm up at a fast idle for a few minutes.
3. Control engine speed with throttle trigger (A), or for continuous use, set engine speed with throttle position lever (B). Rotate throttle position lever forward for lower speed, back for higher speed.
4. Use lower speed to blow debris from hard surfaces.
5. Additional speed may be necessary to clean debris, snow, etc. from lawns and flowerbeds.



**Note:** Never use a higher speed setting than necessary to perform a task.

Remember, the higher the engine speed, the louder the blower noise. Minimize dust by using blower at lower speeds. Keep debris on your property. Be Smart - be a good neighbor.



## MAINTENANCE

### WARNING

***Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings. Always stop engine, disconnect spark plug, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit. Allow unit to cool before performing service. Wear gloves to protect hands from sharp edges and hot surfaces.***

Your ECHO unit is designed to provide many hours of trouble free service. Regular scheduled maintenance will help your unit achieve that goal. If you are unsure or are not equipped with the necessary tools, we recommend that you take your unit to an ECHO Servicing Dealer for maintenance. To help you decide whether you want to DO-IT-YOURSELF or have the ECHO Dealer do it, each maintenance task has been graded. If the task is not listed, see your ECHO Dealer for repairs.

### Skill Levels

**Level 1** = Easy to do. Common tools may be required.

**Level 2** = Moderate difficulty. Some specialized tools may be required.

**Level 3** = See your dealer.

Click [HERE](http://www.echo-usa.com/products/maintenance-kit) or go to <http://www.echo-usa.com/products/maintenance-kit> for information on Maintenance Kits.

### Maintenance Intervals

COMPONENT/SYSTEM	MAINTENANCE PROCEDURE	REQUIRED SKILL LEVEL
<b>Daily or Before Use</b>		
Throttle Connecting Rod	Grease	1
Air Filter	Inspect/Clean <sup>3</sup>	1
Choke Shutter		
Fuel System	Inspect <sup>1</sup>	
Cooling System	Clean	2
Recoil Starter Rope	Inspect/Clean <sup>3</sup>	1
Screws/Nuts/Bolts	Inspect/Tighten/Replace <sup>3</sup>	

COMPONENT/SYSTEM	MAINTENANCE PROCEDURE	REQUIRED SKILL LEVEL
Every Refuel		
Fuel System	Inspect <sup>1</sup>	1
3 Months		
Air Filter	Replace <sup>3</sup>	1
Fuel Filter	Inspect <sup>3</sup>	
Fuel Cap Gasket		
Spark Plug	Inspect/Clean/Replace <sup>3</sup>	
Muffler Spark Arrestor	Inspect/Clean <sup>2</sup>	3
Cylinder Exhaust Port	Inspect/Clean/De-carbon <sup>2</sup>	
Yearly		
Fuel Filter	Inspect/Replace <sup>3</sup>	1
Fuel Cap Gasket	Replace <sup>3</sup>	

**IMPORTANT NOTE** - Time intervals shown are maximum. Actual use and your experience will determine the frequency of required maintenance.

**MAINTENANCE PROCEDURE NOTES:**

<sup>1</sup>Low evaporative fuel tanks DO NOT require regular maintenance to maintain emission integrity.

<sup>2</sup>See your dealer for maintenance.

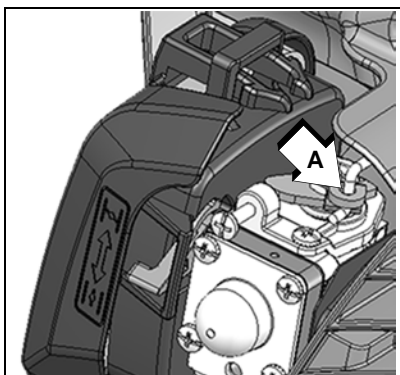
<sup>3</sup> Replacement is recommended based on the finding of damage or wear during inspection.

## Throttle Connecting Rod

### Level 1.

Parts Required: Lithium Based Grease

1. Apply grease to throttle connecting rod at location (A).

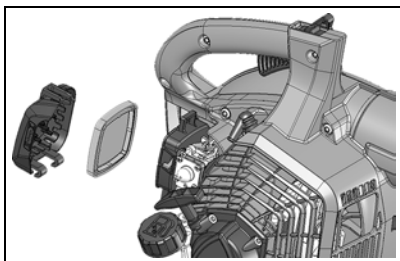


## Air Filter

### Level 1.

Parts Required: Tune-Up Kit

1. Close choke (COLD START [↔] position). This prevents dirt from entering the carburetor throat when the air filter is removed. Brush accumulated dirt from air cleaner area.
2. Remove air filter cover. Brush dirt from inside cover.
3. Remove air filter and lightly brush debris from filter. Replace filter if it is damaged, fuel soaked, very dirty, or the rubber sealing edges are deformed. Clean the filter with a neutral detergent. Do not use solvents for cleaning.
4. If filter can be reused, be certain:
  - The entire frame of the filter is securely seated in the housing.
  - It is installed with the original side out.
5. Install air filter cover.



## Fuel Filter

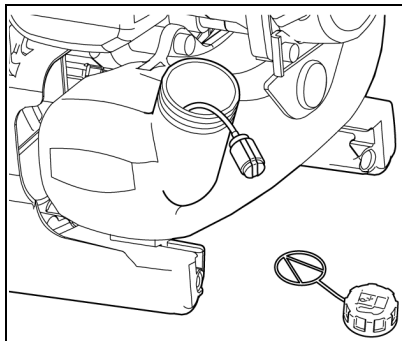
### Level 1.

Parts Required: Tune-Up Kit

# **⚠ DANGER**

**Fuel is VERY flammable. Use extreme care when mixing, storing or handling, or serious personal injury may result.**

1. Use a clean rag to remove loose dirt from around fuel cap and empty fuel tank.
2. Pull the fuel line and filter from the tank.
3. Remove the filter from the line and install the new filter.



**Note:** Federal EPA regulations require all model year 2012 and later gasoline powered engines produced for sale in the United States to be equipped with a special low permeation fuel supply hose between the carburetor and fuel tank. When servicing model year 2012 and later equipment, only fuel supply hoses certified by EPA can be used to replace the original equipment supply hose. Fines up to \$37,500 may be enforced for using an un-certified replacement part.

## **Spark Plug**

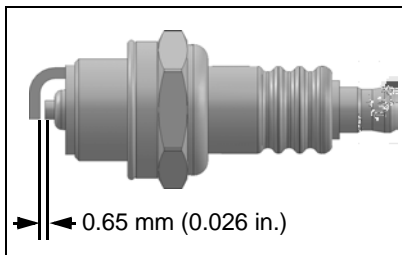
### **Level 2.**

Parts Required: Tune-Up Kit

## **NOTICE**

**Use only NGK BPMR8Y spark plug otherwise severe engine damage may occur.**

1. Remove spark plug and check for fouling, worn and rounded center electrode.
2. Clean the plug or replace with a new one. **DO NOT** sand blast to clean. Remaining sand will damage engine.
3. Adjust spark plug gap by bending outer electrode.
4. Tighten spark plug to 150-170 kgf • cm (130-150 in • lbf).



## Cooling System

### Level 2.

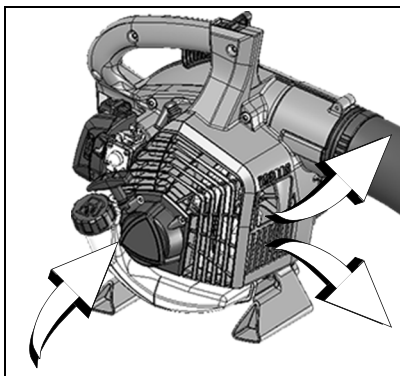
## NOTICE

*To maintain proper engine operating temperatures, cooling air must pass freely through the cylinder fin area. This flow of air carries combustion heat away from the engine.*

Overheating and engine seizure can occur when:

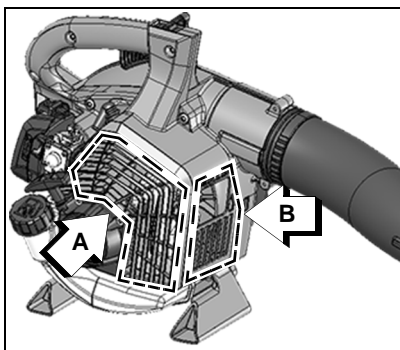
- Air intakes are blocked, preventing cooling air from reaching the cylinder.
- Dust and grass build up on the outside of the cylinder. This build up insulates the engine and prevents the heat from leaving.

Removal of cooling passage blockages or cleaning of cooling fins is considered "Normal Maintenance." Any failure attributed to lack of maintenance is not warranted.



### Cleaning Grill

1. Brush accumulated debris from crankcase intake grill (A) and discharge grill (B).



## Cleaning Cylinder Fins

Blow compressed air through crankcase intake grill and discharge grill at area shown.

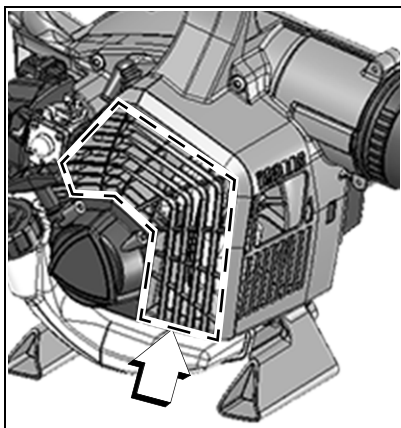
## Exhaust System

See your dealer for maintenance.

## Carburetor Adjustment

## Engine Break-In

New engines must be operated a minimum duration of two tanks of fuel break-in before carburetor adjustments can be made. During the break-in period your engine performance will increase and exhaust emissions will stabilize. Idle speed can be adjusted as required.



## High Altitude Operation

This engine has been factory adjusted to maintain satisfactory starting, emission, and durability performance up to 335 m (1100 ft.) above sea level (ASL) (96.0 kPa). To maintain proper engine operation and emission compliance above 335 m (1100 ft.) ASL the carburetor may need to be adjusted by an authorized ECHO service dealer.

# NOTICE

*If the engine is adjusted for operation above 335 m (1100 ft.) ASL, the carburetor must be re-adjusted when operating the engine below 335 m (1100 ft.) ASL, otherwise severe engine damage may result.*

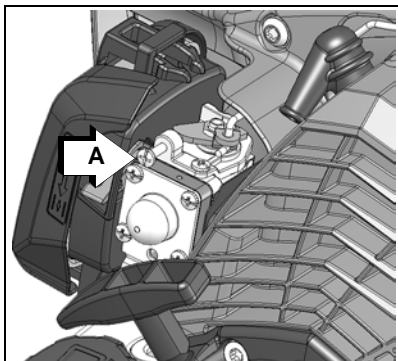
## Level 2.

**Note:** Every unit is run at the factory and the carburetor is set in compliance with emission regulations. Carburetor adjustments, other than idle speed, must be performed by an authorized ECHO dealer.

Before adjustment make sure that:

- Air filter is clean and properly installed.
- Spark arrestor screen is free of carbon.
- Blower pipes are installed.

1. Start engine, run at idle for one minute.
2. Complete warm up by running at full throttle for 5 minutes, operating choke twice to clear air from carburetor chambers.
3. Check idle speed and reset if necessary. If a tachometer is available, idle speed screw (A) should be set to the specifications found on "Specifications" Page of this manual. Turn idle screw (A) clockwise to increase idle speed; counter clockwise to decrease idle speed.



## TROUBLESHOOTING

### DANGER

***Fuel vapors are extremely flammable and may cause fire and/or explosion. Never test for ignition spark by grounding spark plug near cylinder plug hole, otherwise serious personal injury may result.***

ENGINE PROBLEM TROUBLESHOOTING CHART				
Problem	Check	Status	Cause	Remedy
Engine cranks - starts hard/ doesn't start	Fuel at carburetor	No fuel at carburetor	Fuel strainer clogged Fuel line clogged Carburetor	Clean or replace  See your Echo dealer
	Fuel at cylinder	No fuel at cylinder	Carburetor	See your Echo dealer
		Muffler wet with fuel	Fuel Mixture too rich	OPEN choke Clean/replace air filter See your Echo dealer
	Spark at end of plug wire	No spark	Stop switch OFF Electrical problem Interlock switch	Turn switch to ON See your Echo dealer See your Echo dealer
	Spark at plug		Spark gap incorrect Covered with carbon Fouled with fuel Plug defective	Adjust to 0.65mm (0.026 in.) Clean or replace spark plug
	Safety Interlock		Switch not activated	Re install Suction tube, or tighten knob on fan housing cover.
Engine runs, but dies or does not accelerate properly	Air filter	Air filter dirty	Normal wear	Clean or replace
	Fuel filter	Fuel filter dirty	Contaminants/residues in fuel	Replace
		Fuel vent plugged	Contaminants/residues in fuel	Clean or replace
	Spark Plug	Plug dirty/worn	Normal wear	Clean and adjust or replace
	Carburetor	Improper adjustment	Vibration	See your Echo dealer
	Cooling System	Cooling system dirty/plugged	Extended operation in dirty/dusty locations	Clean
	Spark Arrestor Screen	Spark arrestor screen plugged	Normal wear	Replace

ENGINE PROBLEM TROUBLESHOOTING CHART				
Problem	Check	Status	Cause	Remedy
Engine does not crank	N/A		Internal engine problem	See your Echo dealer
Engine runs, blower doesn't work or is weak/uneven	Blower pipe	Pipe clogged	Build-up of debris	Unclog
		Pipe loose	Vibration	Tighten
		Pipe damaged	Wear/Misuse	Replace

## STORAGE

### WARNING

***During operation the muffler or catalytic muffler and surrounding cover become hot. Always keep exhaust area clear of flammable debris during transportation or when storing, otherwise serious property damage or personal injury may result.***

### Long Term Storage (Over 30 Days)

Do not store your unit for a prolonged period of time (30 days or longer) without performing protective storage maintenance which includes the following:

1. Store unit in a dry, dust free place, out of the reach of children.

### DANGER

***Do not store in enclosure where fuel fumes may accumulate or reach an open flame or spark.***

2. Place the stop switch in the "OFF" position.
3. Remove accumulation of grease, oil, dirt and debris from exterior of unit.
4. Perform all periodic lubrication and services that are required.
5. Tighten all the screws and nuts.
6. Drain fuel tank completely. Press purge bulb 6 -7 times to remove remaining fuel from carburetor then drain the tank again. Close choke, start and run the engine until it stops due to lack of fuel.

7. Allow engine to cool. Remove the spark plug lead from the spark plug. Remove the spark plug. Pour 7 cc (0.25 oz.) of fresh, clean, two-stroke engine oil into the cylinder through the spark plug hole.
8. Pull the recoil starter handle 2-3 times to distribute the oil inside the engine.
9. Observe the piston location through the spark plug hole. Pull the recoil handle slowly until the piston reaches the top of its travel and leave it there.
10. Install the spark plug. Connect the spark plug lead to the spark plug.
11. Remove blower pipe assembly from unit.

## SPECIFICATIONS

MODEL	PB-2520
Length	324 mm (12.8 in.) (without blower pipes) 958 mm (37.7 in.) (with blower pipes)
Width	233 mm (9.2 in.)
Height	355 mm (14.0 in.)
Weight (dry)	3.6 kg (7.9 lb.) (without blower pipes) 3.9 kg (8.6 lb.) (with blower pipes)
Engine Type	Air cooled, two-stroke, single cylinder gasoline engine
Bore	34.0 mm (1.34 in.)
Stroke	28.0 mm (1.1 in.)
Displacement	25.4 cm <sup>3</sup> (1.55 in. <sup>3</sup> )
Exhaust	Spark arrestor muffler or spark arrestor muffler with catalyst
Carburetor	Diaphragm with purge pump
Ignition System	Flywheel magneto, capacitor discharge ignition type
Spark Plug	NGK BPMR8Y - Gap 0.65 mm (0.026 in.)
Fuel	Mixed (Gasoline and Two-stroke Oil)
Fuel/Oil Ratio	50:1 Power Blend X™ or ECHO Red Armor® ISO-L-EGD (ISO/CD 13738) and J.A.S.O. M345- FD, two-stroke, air-cooled engine oil.
Gasoline	Use 89 Octane unleaded. Do not use fuel containing methyl alcohol, more than 10% ethyl alcohol or 15% MTBE. Do not use alternative fuels such as E-15 or E-85.

MODEL	PB-2520
Oil	Power Blend X™ or ECHO Red Armor® Premium Universal 2-Stroke Oil
Fuel Tank Capacity	0.55 l (18.6 US fl. oz.)
Starter System	Automatic Recoil Starter, centrifugal type
Idle Speed	3000 RPM
Wide Open Throttle Speed (W.O.T.)	7500 RPM
Maximum Air Speed with pipes (MPH)	76.2 m/sec (170 mph)
Air Volume	12.8 m <sup>3</sup> /min. (453 ft. <sup>3</sup> /min.)
Sound Level at 15m (50 ft.) dB(A) scale per ANSI OPEI B175.2	70 dB(A)

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## PRODUCT REGISTRATION

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### Thank you for choosing ECHO Power Equipment

Please go to <http://www.echo-usa.com/Warranty/Register-Your-ECHO> to register your new product on-line. It's **FAST** and **EASY!** NOTE: your information will never be sold or misused by ECHO, Inc. Registering your purchase enables us to contact you in the unlikely event of a service update or product recall, and verifies your ownership for warranty consideration.

If you do not have access to the Internet, you can complete the form below and mail to:

***ECHO Inc., Product Registration, PO Box 1139, Lake Zurich IL 60047.***



# PRODUCT REGISTRATION CARD : TARJETA DE REGISTRO : CARTE D'ENREGISTREMENT DU PRODUIT

**ONLINE OPTION:** Register online and save a stamp! You will be alerted of product updates and/or be sent new ECHO product information and special offers. Simply go to:  
[www.echo-usa.com](http://www.echo-usa.com)

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[www.echo-usa.com](http://www.echo-usa.com)

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Address : Dirección : Adresse	
City : Ciudad : Ville	State : Estado : Province
Zip Code : Código Postal : Code Postal	E-Mail Address : Dirección De Correo Electrónico : Courriel Électronique
Phone Number : Número De Teléfono : Téléphone	Date of Purchase : Fecha de la Compra : Date de l'achat
Where Purchased : Nombre del Almacén donde fue Comprado : Lieu d'achat	
Model Number : Número del Modelo : No. de modèle	Serial Number : Número de Serie : No. de série

Registering your purchase enables us to contact you in the unlikely event of a service update or product recall and verifies your purchase. We will never sell your personal information to anyone. We will contact you only if you have opted to receive such information. Please allow 4-6 weeks for processing. Thank you for your purchase.  
Como el aviso de tiempo de servicio o la revocación del producto y verificación de propiedad en caso de robo o pérdida.  
L'enregistrement de votre achat nous permettra de vous contacter dans le cas improbable de modifications des instructions d'entretien ou de rappel du produit et vérifier que vous êtes le propriétaire en cas de vol ou de perte.

Primary use of tool: ☐ Professional ☐ Homeowner ☐ Rental Equip.  
 Uso primario de la herramienta: ☐ Profesional ☐ Dueño de casa ☐ Alquiler  
 Usage principal: ☐ Professionnel ☐ Résidentiel ☐ Location  
 Do you wish to receive periodic ECHO product information and special offers by e-mail? ☐ Yes ☐ No  
 ¿Desea usted recibir información periódica y ofertas especiales por correo electrónico sobre el producto ECHO? ☐ Yes ☐ No  
 Souhaitez-vous recevoir périodiquement de l'information sur les produits ECHO et les offres spéciales par courrier électronique? ☐ Oui ☐ Non  
 Did you visit the ECHO website before purchasing your product?  
☐ Yes ☐ No  
 Visité usted la página web ECHO antes de comprar su producto?  
☐ Si ☐ No  
 Avez-vous visité le site d'ECHO avant de procurer votre produit?  
☐ Oui ☐ Non

What factor(s) most influenced your purchase?  
☐ Performance ☐ Price ☐ Dealer  
☐ Reliability ☐ Prior Experience ☐ Quality  
☐ Friend/Family ☐ Brand ☐ Warranty  
 ¿Qué factor(es) influenció más en su compra?  
☐ Funcionamiento ☐ Precio ☐ Distribuidor  
☐ Confiabilidad ☐ Experiencia Anterior ☐ Calidad  
☐ Amigo/Familia ☐ Marca ☐ Garantía  
 Quel facteur (facteurs) vous a influencé le plus?  
☐ Performance ☐ Prix ☐ Marchand  
☐ Fiabilité ☐ Expérience ☐ Qualité  
☐ Ami/Famille ☐ Marque ☐ Garantie

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NOTES

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