To Install or Switch Rounded V or Omega Blades (see Expanded Parts View): 1. Loosen screws 1, 2, and 3. You'll need to be able to get the blade holder out from behind the Blade Holder. 2. Completely undo screws 4 and 5 and remove the Blade Holder and blade. 3. Once the blade has been changed, repeat the above steps in reverse order. Do not overtighten nut on the screw that holds the anvil base, it can pinch the base and cause premature wearing. To Install Chip Budding Blade (see Expanded Parts View): 1. Remove screws 1, 2, and 3 being careful not to lose the spacers between the front and rear mobile carriages. 2. Remove the anvil base from the Anvil Link that screw #3 was securing. 3. Completely undo screws 4 and 5 and remove the blade holder and blade. 5. Slide the Chip Budding Blade on the blade holding pins, cover with blade holder, and secure with screws 4 and 5. 6. Slide the Chip Budding Anvil on the Anvil Link from the side, and work the Anvil up under the blade and past the notch on the orange handle until it is in place. Wiggling the handle of the tool to move the blade up and down helps this step. 7. Put the front mobile carriage in place, insert the anvil base screw (#3) and barely start the nut. This leaves enough play on the front mobile carriage to be able to move it to the side to put the spacers in place. You will not need to use the rear mobile carriage with this blade. It will be easier to tighten this screw if you put it through from the anvil side, not the front mobile carriage side (as per the illustration), but either way works fine. 8. If you are inserting screws #1 and #2 from the anvil side, rotate the mobile carriage to the side, pivoting on screw #3. Slide the spacers in the slot in the handle. 9. Work screws 1 and 2 through the the mobile carriage and to the top of the spacers. Wiggling the handle of the tool to move the blade up and down helps this step. Install nuts and tighten. Do not overtighten nut on screw #3, it can pinch the anvil and cause premature wearing.